

# Catalysis by hydrogen chloride in the gas-phase elimination kinetics of 2-phenyl-2-propanol and 3-methyl-1-buten-3-ol

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ABSTRACT: A homogeneous, molecular, gas-phase elimination kinetics of 2-phenyl-2-propanol and 3-methyl-1 buten-3-ol catalyzed by hydrogen chloride in the temperature range 325–386 °C and pressure range 34–149 torr are described. The rate coefficients are given by the following Arrhenius equations: for 2-phenyl-2-propanol log  $k_1$  $(s^{-1}) = (11.01 \pm 0.31) - (109.5 \pm 2.8) \text{ kJ} \text{ mol}^{-1}$   $(2.303 \text{ RT})^{-1}$  and for 3-methyl-1-buten-3-ol log  $k_1$   $(s^{-1}) =$  $(11.50 \pm 0.18) - (116.5 \pm 1.4)$  kJ mol<sup>-1</sup> (2.303 RT)<sup>-1</sup>. Electron delocalization of the CH<sub>2</sub>=CH and C<sub>6</sub>H<sub>5</sub> appears to be an important effect in the rate enhancement of acid catalyzed tertiary alcohols in the gas phase. A concerted six-member cyclic transition state type of mechanism appears to be, as described before, a rational interpretation for the dehydration process of these substrates. Copyright  $\odot$  2007 John Wiley & Sons, Ltd.

KEYWORDS: elimination; gas-phase kinetics; hydrogen chloride catalyst; mechanism; 3-methyl-1-buten-3-ol and 2-phenyl-2-propanol

### INTRODUCTION

Experimental gas-phase elimination kinetics of aliphatic alcohols are known to be difficult and they proceed from a radical chain to a molecular mechanism when changing from primary to tertiary carbon.<sup>1</sup> The temperature needed for dehydration of these alcohols is from  $500^{\circ}$ C and up. Along this line of work, few alcohols were reported to dehydrate on acid catalyzed homogeneous, unimolecular elimination in the gas phase. The acid catalysts of these molecules are found to be carried out well below  $100^{\circ}$ C when compared to the uncatalyzed dehydration process and the activation energy reduced to about  $125 \text{ kJ} \text{ mol}^{-1}$ . The mechanism for the acid catalyzed dehydration of tert-butyl alcohol (Scheme 1) has already been described by Maccoll and Stimson.<sup>2</sup>

Further investigations on the molecular elimination of tertiary alcohol catalyzed by HBr and/or  $HCl^{3-8}$ considered steric acceleration as a reasonable explanation for rate enhancement in the dehydration process. These reactions were believed to proceed through a six-member cyclic transition state type of mechanism. Steric factor

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was believed to be the mechanism of the acid catalyzed tertiary alcohols; however, electronic effect was not ignored. Consequently, the present work aimed at studying the elimination kinetics of acid catalyzed tertiary alcohols with an unsaturated or  $\pi$ -bond substituent that may well delocalize their electrons to the positive carbon reaction center. The substrates to be examined are 2-phenyl-2-propanol and 3-methyl-1 buten-3-ol.

## RESULTS AND DISCUSSION

The elimination process of both tertiary alcohols catalyzed with HCl gas, in a static system, and the reaction vessel was seasoned with products of decomposition of allyl bromide, which is a polymeric carbon coat. Under this condition the gas-phase elimination of these substrates produces water and the corresponding olefin, as described in reaction (1):

$$
R - C - OH + HCl \longrightarrow R - C = CH_2 + H_2O + HCl \quad (1)
$$
  
\nCH<sub>3</sub>

 $R: CH_2=CH, C_6H_5$ 

 $\overline{C}$ 



Stoichiometry (1) requires that, for long reaction times,  $P_f = 2P_0$ , where  $P_f$  and  $P_0$  are the final and initial pressure, respectively. The average experimental results for  $P_f/P_0$  values at five different temperatures and 10 half-lives were 1.9 for 2-phenyl-2-propanol and 1.7 for 3-methyl-1-buten-3-ol (Table 1).

The departure from  $P_f/P_0 = 2.0$  may be attributed to a small polymerization of the corresponding olefin product and possibly to dead-space errors. Verification of stoichiometry (1) was made by comparing the percent decomposition of the tertiary alcohol substrate from pressure measurements against chromatographic analyses of the corresponding olefin products (Table 2).

To examine the homogeneity of these reactions several runs were carried out in a vessel with a surface-to-volume ratio of about 6.0 relative to that of the normal vessel,

**Table 1.** Ratio of final  $(P_f)$  to initial pressure  $P_0$  of the substrate<sup>a</sup>

Substrate	Temperature $({}^{\circ}C)$	$P_{0}$ (torr)	$P_{\rm f}$ (torr)	$P_{\rm f}/P_{\rm i}$	
2-Phenyl-2-propanol <sup>b</sup>	340.1	71	133	1.9	
	340.0	62	115	1.9	
	356.3	52	95	1.8	
	386.2	70	129	1.9	
	386.1	72.0	133	1.9	
$3-Methyl-1-buten-3-olb$	326.1	89	150	1.7	
	370.6	84	144	1.7	
	371.0	94	162	1.7	
	384.4	88	150	1.7	
	384.4	82	140	17	

<sup>a</sup> Seasoned vessel

<sup>b</sup> Presence of HCl gas pressure  $\approx 3P_0$ .



which is equal to 1. The normal Pyrex vessel seasoned with allyl bromide had no effect on the rate coefficients (Table 3). Yet, the clean packed, unpacked, and seasoned packed Pyrex vessels showed an extremely fast increase in pressure which could not be measured in a very short time. These results indicate a significant heterogeneous effect.

The absence of a free radical chain reaction was verified by carrying out several runs in the presence of different proportions of toluene as inhibitor (Table 4).

The pseudo-first-order rate law given in Eqn (1), the rate coefficient  $k_0$  is not independent of the HCl pressure as a catalyst, this means variation of  $P<sub>HCl</sub>$  gives different values of  $k_0$  (Table 5, column 4). Consequently, the true rate coefficient is obtained by dividing  $k_0$  by  $P_{\text{HC}}$ (Table 5, column 5) and Eqn (1) changes into Eqn (2)

$$
k_0 = P_{\text{HC1}} k_1 = \left(\frac{1}{t}\right) \ln \frac{P_0}{2P_0 - P_{\text{T}}} \tag{1}
$$

$$
k_1 = \left(\frac{1}{t}\right) \left(\frac{1}{P_{\text{HCl}}}\right) \ln \frac{P_0}{2P_0 - P_{\text{T}}}
$$
 (2)

The rate coefficients of these eliminations were found, at constant HCl pressure, to be invariant to initial pressures (Table 6) and the pseudo-first-order rate was calculated from Eqn (2).

The variation of the rate coefficients with temperatures is shown in Table 7. The results given in Table 7 lead, by using the least-squares procedure and 90% confidence limits, to the shown Arrhenius equations.

Steric acceleration was considered to be an important factor in the rate enhancement of the gas-phase elimination kinetics of acid catalyzed alkyl branched tertiary alcohols.7,8 However, the present results and the analysis of the data described in Table 8 suggest the electronic factor to be responsible for rate increase. Scaled Dreiding Stereo Models reveals that substituent such as  $CH_2=CH$  has less steric influence than  $CH_3CH_2$ and CH<sub>3</sub>CH<sub>2</sub>CH<sub>2</sub>. This fact leads to believe that electronic transmission of alkyl substituents affects the rate of elimination through strong sigma bonds, while resonance interaction of the vinyl and phenyl substituents



<sup>a</sup> Seasoned vessel and in the presence of HCl gas pressure.

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Substrate	Temperature $(^{\circ}C)$	$P_{\text{HC1}}$ (torr)	$P_0$ (torr)	$10^7 k/P_{\text{HCl}}$ (torr <sup>-1</sup> s <sup>-1</sup> )	$k_1$ (cm <sup>3</sup> mol <sup>-1</sup> s <sup>-1</sup> )
2-Phenyl-2-propanol	340.4	264	71	$13.9 \pm 0.1$	$50.6 \pm 3.3$
	340.0	262	71	$13.2 \pm 0.2$	$50.2 \pm 1.2$
	340.5	237	72	$13.7 \pm 0.6$	$52.7 \pm 2.5$
3-Methyl-1-buten-3-ol	325.8	231	97	$6.0 \pm 0.3$	$22.3 \pm 1.1$
	325.7	238	97	$6.0 \pm 0.1$	$22.3 \pm 0.4$
	325.8	245	88	$6.1 \pm 0.3$	$22.7 \pm 0.9$

**Table 3.** Rate coefficient in seasoned normal  $(S/V = 1.0)$  Pyrex vessels

 $S =$ surface;  $V =$ volume.

Table 4. Effect of the inhibitor toluene on rates<sup>a</sup>

Substrate	$P_i$ (torr)	$P_0$ (torr)	$P_i/P_0$	$10^7 k_1/P_{\text{HC1}}$ (torr <sup>-1</sup> s <sup>-1</sup> )	$k_1$ (cm <sup>3</sup> mol <sup>-1</sup> s <sup>-1</sup> )
2-Phenyl-2-propanol at $356.2^{\circ}$ C		63		$20.7 \pm 0.6$	$81.9 \pm 2.0$
	80	67	1.2	$20.7 \pm 0.9$	$81.1 \pm 3.5$
	117	59	2.0	$20.7 \pm 0.9$	$80.1 \pm 1.9$
	123	45	2.7	$20.9 \pm 0.6$	$82.1 \pm 2.2$
3-Methyl-1-buten-3-ol at $384.2^{\circ}$ C		89		$44.0 \pm 0.8$	$182.1 \pm 3.7$
	53	81	0.7	$44.1 \pm 0.7$	$181.5 \pm 2.7$
	106	81	1.3	$44.4 \pm 1.5$	$181.9 \pm 6.0$
	168	78	2.1	$44.6 \pm 1.4$	$181.0 \pm 7.0$

In the presence of HCl gas  $\approx 3P_0$ .

 $P_0$  = pressure of the substrate;  $P_i$  = pressure of toluene inhibitor. a Vessel seasoned with allyl bromide.



Temperature $(^{\circ}C)$	$P_{\text{HC1}}$ (torr)	$P_0$ (torr)	$10^4 k_0$ (s <sup>-1</sup> )	$10^7 k_1/P_{\text{HC1}}$ (torr <sup>-1</sup> s <sup>-1</sup> )
2-Phenyl-2-propanol				
356.1	335	63	$7.0 \pm 0.1$	$20.7 \pm 0.6$
356.2	296	67	$6.4 \pm 0.7$	$20.7 \pm 0.9$
356.1	282	73	$4.1 \pm 0.6$	$20.3 \pm 0.3$
356.0	274	70	$5.8 \pm 0.1$	$20.0 \pm 0.4$
356.0	205	68	$4.3 \pm 0.2$	$20.6 \pm 0.7$
3-Methyl-1-buten-3-ol				
370.4	306	93	$8.9 \pm 0.2$	$28.4 \pm 0.9$
370.5	222	93	$8.7 \pm 0.4$	$28.9 \pm 1.3$
370.7	202	92	$5.7 \pm 02$	$28.4 \pm 1.0$
370.4	81	94	$2.3 \pm 0.1$	$29.0 \pm 1.1$
370.4	73	95	$2.1 \pm 0.1$	$28.9 \pm 1.1$

Table 6. Variation of rate coefficient with initial pressure of the substrate<sup>a</sup>



<sup>a</sup> Seasoned vessel.

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Substrate	Parameters			Value			
2-Phenyl-2-propanol	Temperature $(^{\circ}C)$ $10^7 k_1/\hat{P}_{\text{HC1}}$ (torr <sup>-1</sup> s <sup>-1</sup> ) $k_1$ (cm <sup>3</sup> mol <sup>-1</sup> s <sup>-1</sup> )	325.2 $8.5 \pm 0.4$ $29.6 \pm 1.6$	340.5 $13.4 \pm 0.4$ $50.5 \pm 2.1$	356.2 $20.6 \pm 0.6$ $81.5 \pm 1.9$	371.2 $31.6 \pm 0.9$ $129.0 \pm 3.7$	386.2 $51.8 \pm 0.9$ $213.0 \pm 5.3$	
	Rate equation $\log k_1$ (s <sup>-1</sup> ) = (11.01 ± 0.31) – (109.5 ± 2.8) kJ mol <sup>-1</sup> (2.303 RT) <sup>-1</sup> , r = 0.9996						
3-Methyl-1-buten-3-ol	Temperature $({}^{\circ}C)$ 10 <sup>7</sup> k <sub>1</sub> /P <sub>HC1</sub> (torr <sup>-1</sup> s <sup>-1</sup> ) $k_1$ (cm <sup>3</sup> mol <sup>-1</sup> s <sup>-1</sup> )	325.8 $6.0 \pm 0.2$ $22.4 \pm 0.8$	340.4 $10.1 \pm 0.3$ $39.0 \pm 2.0$	355.5 $17.1 \pm 0.6$ $66.8 \pm 2.5$	370.5 $28.7 \pm 1.0$ $115.1 \pm 4.0$	384.2 $44.5 \pm 1.2$ $182.4 \pm 4.5$	
	Rate equation $\log k_1$ (s <sup>-1</sup> ) = (11.50 ± 0.18) – (116.5 ± 1.4) kJ mol <sup>-1</sup> (2.303 RT) <sup>-1</sup> , r = 0.9999						

Table 7. The variation of the rate coefficients with temperatures

**Table 8.** Kinetic and thermodynamic parameters of  $R(CH_3)_2COH$  catalyzed with HCl at 380 °C

Z	$\left(\text{cm}^3 \text{ mol}^{-1} \text{ s}^{-1}\right)$	$E_{\rm a}$ $(kJ \text{ mol}^{-1})$	$\log_{10} A$	$\Delta S^{\neq}$ $(J \text{ mol}^{-1} \text{ K}^{-1})$	$\Delta H^{\neq}$ $(kJ \text{ mol}^{-1})$	$\Delta G^{\neq}$ $(kJ \text{ mol}^{-1})$	References
CH <sub>3</sub>	22.9	136.8	12.30	$-16.51$	131.4	143.2	
$CH_3CH_2$	28.8	142.2	12.83	$-6.36$	136.8	141.0	
$CH3CH2CH2$	43.7	$145.3 \pm 2.4$	13.26	1.87	139.8	141.0	
$CH2=CH$	151.4	$116.5 \pm 1.4$	$11.50 \pm 0.18$	$-31.86$	111.1	131.9	a
$C_6H_5$	177.8	$109.5 \pm 2.8$	$11.01 \pm 0.31$	$-41.20$	104.2	131.1	a

a, This work.

explains the importance of stabilization of the partial positive carbon reaction center in the transitions state for a greater ease of dehydration. The mechanism can be described as in reaction (2)

3700 (column: 3% OV – 17 Gas Chromosorb Q 80/ 100 mesh, 2 m), while for 2-methyl-1,3-butadiene by employing Varian  $3600 \times (DB-5)$  capillary column  $30 \text{ m} \times 0.53 \text{ mm}$  i.d.,  $0.53 \text{ }\mu\text{m}$ ).

$$
R-CCH3\nR6+\nCH3\nCH3\nRH\n $RH$   
\n $RH$   
\n $RH$   
\n $R4$   
\n $R5+$   
\n $R5+$   
\n $R5-$   
\n $R5-$   
\n $1$   
\n $R5+$   
\n $1$   
\n $1$
$$

 $R: CH_2=CH, C_6H_5$ 

#### **EXPERIMENTAL**

2-Phenyl-2-propanol (99% purity, Air Product) and 3-methyl-1-buten-3-ol (99% purity, Air Product) were used. Pure HCl gas was bought from Matheson. The purity of these substrates was checked by GC-MS: Saturn 2000, Varian, with a DB-5MS capillary column  $30 \text{ m} \times 0.25 \text{ mm}$  i.d.,  $0.25 \mu \text{m}$  film thickness. The products 2-phenylpropene and 2-methyl-1,3-butadiene were identified in a GC -MS (Saturn 2000, Varian) with a DB-5MS capillary column  $30 \text{ m} \times 0.25 \text{ mm}$  i.d.,  $0.25 \text{ µm}$ . The quantitative analyses of the products; for 2-phenylpropene by using a Gas Chromatograph Varian

#### **Kinetics**

The tertiary alcohols were pyrolyzed in a static system  $9-11$ with the reaction vessel seasoned with allyl bromide and in the presence of the catalyst HCl gas. The rate coefficients were determined by pressure increase manometrically. The temperature was controlled by a Shinko DC-PS resistance thermometer controller maintained at  $\pm 0.2$  °C and measured with a calibrated Iron Constantan thermocouple. No temperature gradient was found along the reaction vessel. All substrates were injected directly into the reaction vessel with a syringe through a silicone rubber septum. The

amount of substrate used for each reaction was  $\sim 0.05 - 0.2$  ml.

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